

Work Order ID 84627

84627

Page 1

May 17-12 11:47:34 AM

Item ID: D412-758-015

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Stop

NS2

Start Date: 17/05/2012 **Start Qty:** 2.00

2

Cust Item ID:

Required Date: 31/05/2012 **Req'd Qty:** 2.00

2

Customer:

Reference:

Approvals: Process Plan: ML5

Date: 17/05/12

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D412-758	C

100 0.00

100

DOCUMENT CONTROL

DC

Document Control

Memo 0.00

Photocopy bluefile & type labels per PPP412-758-015 CHG001

JB

2

W 12/05/31

for mls 12-5-30

(2) JB

110

Pick Kit 0.00

110

Packaging

Packaging

Memo 0.00

2

12/05/30 JB

115

QC4- 100% Inspect kits for completeness 0.00

115

QC

Quality Control

Memo 0.00

2

W 12/05/31

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B				Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

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Setup

Start

NS1

Revision ID:

Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 17/05/2012 **Start Qty:** 2.00 *2*

Required Date: 31/05/2012 **Req'd Qty:** 2.00 *2*

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* Packaging	Packaging	0.00							2 12/5/31/0
	Memo	0.00							
	Identify and pack for shipping as per PPP D412-758-015								
	Location: 122 PPP Rev: B								
130 *130* QC	QC21- Final Inspection - Work Order Release	0.00							12/5/31/0
	Memo	0.00							
	Quality Control								

MR

12-05-31

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Picklist Print

May-17-12 11:47:42 AM

Work Order ID: 84627

Parent Item: D412-758-015

Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

84627

D412-758-015

Start Date: 17/05/2012

Required Date: 31/05/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP rev:A 10.06.21 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3531-041		Manufactured	No			110	Each	2.0000	1	2	✓		

D3531-041

Bracket Assembly

Location	Loc Qty	Loc Code
ST227	2	
83012	2	

D2464

D2464

3/4 Seal

Location	Loc Qty	Loc Code
ST404	585.8511	
61878	85.8511	
83543	500	

cut qty of 2 at 6.6" as per dwg D2464-0066 ***per
kit***

D3525-1

D3525-1

Placard

Location	Loc Qty	Loc Code
ST053	10	
81318	10	

D3645-1

D3645-1

Washer

Location	Loc Qty	Loc Code
ST059	40	
35024	12	
35025	28	

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Parent Item: D412-758-015

Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

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D412-758-015

Start Date: 17/05/2012

Required Date: 31/05/2012

Start Qty: 2.00

Required Qty: 2.00

AN525-10R7

Purchased No

110 Each

446.0000

7

14

**

AN525-10R7

Screw

Location	Loc Qty	Loc Code
ST345	446	
115371	7	
116737	37	
118686	100	
120833	2	
121390	300	

NAS1149DN632J

Purchased No

110 Each

268.0000

4

**

NAS1149DN632.J

Washer

Location	Loc Qty	Loc Code
ST298	268	
118428	268	

AN960JD10

NAS1149D0363J Purchased

No

110 Each

0.0000

7

14

**

AN960.JD10

Washer

MS21042L06

Purchased No

110 Each

280.0000

4

8

**

MS210421 06

Nut

Location	Loc Qty	Loc Code
ST300	280	
118354	2	
119109	1	
119758	1	
120360	26	
121444	150	
121556	100	

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 17/05/2012

Required Date: 31/05/2012

Start Qty: 2.00

Required Qty: 2.00

MS24693-S29

Purchased No

110 Each

84.0000

4

8

✓

**

MS24693-S29

Screw

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST288	84	
103915	84	

103915

RAM-B-201U-A

Purchased No

110 Each

12.0000

2

4

✓

**

RAM-R-201U-A

Socket Arm, 1.75"

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST396	12	
121307	4	
121391	8	

121307

RAM-B-202U

Purchased No

110 Each

12.0000

2

4

✓

**

RAM-R-202U

Round Plate Mount, Single 1" Ball

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST396	12	
121307	4	
121391	8	

121307

RAM-B-217U

Purchased No

110 Each

15.0000

1

2

✓

**

RAM-R-217U

Round Plate Mount, Dual 1" Ball

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST382	5	
120639	5	
ST396	10	
121307	2	
121391	8	

121307

121391

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Start Date: 17/05/2012

Required Date: 31/05/2012

Start Qty: 2.00

Required Qty: 2.00

MS21042L3

Purchased No

110

Each

2,556.00

3

6

**

W
MS21042L3
Nut

JB 12/09/30

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST300	2556	
117885	32	
119017	1094	
119075	138	
121349	359	121349
121444	933	

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